

ADXM...BP

- IEC rated starter current le 6 to 45A ratings
- IEC rated motor power 2.2 to 22 kW at 400VAC / UL/CSA ratings 5 to 40HP at 600HP
- Integrated by-pass relay
- Total protection against over-temperature
- Acceleration and deceleration time adjustable on front
- LED indicator of starter status
- Fixing on 35mm DIN rail.


ADX...BP

- For standard duty, IEC starting current 3.5•le
- IEC rated starter current le 22 to 231A ratings
- IEC rated motor power, 9.2 to 110 kW at 380/415VAC
- Reduced voltage soft starter with torque control and built-in by-pass contactor
- Maximum starting current limitation
- PC remote control supervision
- Modbus ${ }^{\circledR}$-RTU and property ASCII communication protocols
- LCD backlit screen.


ADX...B

- For severe duty, IEC starting current $5 \bullet 1 \mathrm{l}$
- IEC rated starter current le 17 to 245A ratings
- IEC rated motor power, 7.5 to 132 kW at 380/415VAC
- Reduced voltage soft starter with torque control and built-in by-pass contactor
- Maximum starting current limitation
- PC remote control supervision
- Modbus ${ }^{\circledR}$-RTU and property ASCII communication protocols
- LCD backlit screen.


Page 5-3

## ADX

- For severe duty, IEC starting current $5 \cdot 1 \mathrm{e}$
- IEC rated starter current le, 310A to1200A ratings
- IEC rated motor power, 160 kW to 630 kW at 380/415VAC
- Reduced voltage soft starter with torque control, predisposed for external by-pass contactor
- Maximum starting current limitation
- PC remote control supervision
- Modbus ${ }^{\circledR}$-RTU and property ASCII communication protocols
- LCD backlit screen.


Soft Starters


- 6A to 1200A starter ratings
- Standard and severe-duty types
- Internal by-pass contactor up to 245A rating
- Torque ramp starting
- Total motor protection incorporated
- Clock calendar
- Digital control and adjustment
- RS232 and RS485 serial ports for remote supervision and control
- Modbus®-RTU and proprietary ASCII communication protocols.


## Soft starters

Sec. - Pag.
ADXM...BP type with integrated by-pass relay ............................................................................................................... 5 - 2
ADX...BP type for standard duty with integrated by-pass contactor .................................................................................. 5 - 3
ADX...B type for severe duty with integrated by-pass contactor ....................................................................................... 5 - 3
ADX... type for severe duty predisposed for external by-pass contactor .......................................................................... 5 - 3
Remote keypad and accessories .................................................................................................................................. 5 - 4

Dimensions ................................................................................................................ 5-6



HLovato
electric

ADXM...BP type


51 ADXM 06BP 51 ADXM 12BP 51 ADXM 18BP


51 ADXM 25BP
51 ADXM 38BP
51 ADXM 45BP

| Order code | IEC Rated <br> starter <br> current le <br> in AC-53b | Rated <br> motor <br> power <br> IEC UL/CSA | Qty <br> per <br> pkg |  |
| :--- | :--- | :--- | :--- | :--- |
|  | $[A]$ | $[\mathrm{kW}][\mathrm{HP}]$ | $\mathrm{n}^{\circ}$ | $[\mathrm{kg}]$ |

With integrated by-pass relay.
Three-phase 400VAC motor control.

| 51 ADXM 06BP | 6 | 2.2 | 3 | 1 | 0.580 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 51 ADXM 12BP | 12 | 5.5 | 7.5 | 1 | 0.580 |
| 51 ADXM 18BP | 18 | 7.5 | 10 | 1 | 0.580 |
| 51 ADXM 25BP | 25 | 11 | 15 | 1 | 0.800 |
| 51 ADXM 38BP | 38 | 18,5 | 20 | 1 | 0.800 |
| 51 ADXM 45BP | 45 | 22 | 25 | 1 | 0.800 |

With integrated by-pass relay.
Three-phase 220VAC motor control.

| 51 ADXM 06BP A220 | 6 | 1.1 | 1.5 | 1 | 0.580 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 51 ADXM 12BP A220 | 12 | 3 | 3 | 1 | 0.580 |
| 51 ADXM 18BP A220 | 18 | 4 | 5 | 1 | 0.580 |
| 51 ADXM 25BP A220 | 25 | 5.5 | 10 | 1 | 0.800 |
| 51 ADXM 38BP A220 | 38 | 11 | 10 | 1 | 0.800 |
| 51 ADXM 45BP A220 | 45 | 11 | 15 | 1 | 0.800 |

With integrated by-pass relay.
Three-phase 480VAC motor control.

| 51 ADXM 06BP A480 | 6 | 2.2 | 5 | 1 | 0.580 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 51 ADXM 12BP A480 | 12 | 5.5 | 7.5 | 1 | 0.580 |
| 51 ADXM 18BP A480 | 18 | 7.5 | 10 | 1 | 0.580 |
| 51 ADXM 25BP A480 | 25 | 15 | 20 | 1 | 0.800 |
| 51 ADXM 38BP A480 | 38 | 22 | 25 | 1 | 0.800 |
| 51 ADXM 45BP A480 | 45 | 30 | 30 | 1 | 0.800 |

With integrated by-pass relay.
Three-phase 600VAC motor control.

| 51 ADXM 06BP A600 | 6 | 3 | 5 | 1 | 0.580 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 51 ADXM 12BP A600 | 12 | 7.5 | 10 | 1 | 0.580 |
| 51 ADXM 18BP A600 | 18 | 11 | 15 | 1 | 0.580 |
| 51 ADXM 25BP A600 | 25 | 18.5 | 25 | 1 | 0.800 |
| 51 ADXM 38BP A600 | 38 | 22 | 30 | 1 | 0.800 |
| 51 ADXM 45BP A600 | 45 | 30 | 40 | 1 | 0.800 |

ADXM 06/12/18BP ADJUSTMENTS

(1) Ramp-up time 0.5 to 10 s . Time from zero to full load voltage.
(2) Ramp-down time 0.5 to 20 s . Time from full load voltage to zero.
(3) Initial torque 0 to $85 \%$ of voltage at the beginning of the ramp-up function.

## ADXM 25/38/45BP ADJUSTMENTS


(1) Ramp-up time 1 to 10 s. Time from zero to full load voltage.
(2) Ramp-down time 1 to 30 s. Time from full load voltage to zero.
(3) Initial torque 0 to $70 \%$ of voltage at the beginning of the ramp-up function.

General characteristics
ADXM...BP is a compact type of soft starter, for three phase squirrel-cage induction motors; soft starts and soft stops rated motor load currents up to 45A.
Starting and stopping times as well as initial torque can be independently adjusted by built-in potentiometers
ADXM...BP reduces the mechanical load on motors,
shafts, gearboxes and drive belts.
Main features are:

- For three phase induction motors up to $22 \mathrm{~kW} / 25 \mathrm{HP}$ at 400 VAC and $30 \mathrm{~kW} / 40 \mathrm{HP}$ at 600 VAC
- 35mm DIN (IEC/EN 60715) rail mounting
- Integrated by-pass relay
- Full protection against overtemperature
(ADXM 25/38/45BP)
- Simple setting and installation
- Ideal for conveyor belts, compressors, pumps, hoisting devices, blowers, fans, mixers.


## Operational characteristics

- Number of controlled phases: 2
- Controlled input voltage L1-L2-L3:
- 400VAC -15...+10\% (ADXM...BP)
- 220VAC -15...+10\% (ADXM...BP A220)
- 400VAC -15...+10\% (ADXM...BP A480)
- 600VAC -15...+10\% (ADXM...BP A600)
- Frequency range: $50 / 60 \mathrm{~Hz} \pm 10 \mathrm{~Hz}$ self-configurable
- Auxiliary supply voltage:
- A1-A2 -24-110VAC/DC $\pm 15 \%$ (ADXM 06/12/18BP...)
- A1-A3 - 110-480VAC $\pm 15 \%$ (ADXM 06/12/18BP...)
- A1-A2 - 24-550VAC/DC $\pm 15 \%$ (ADXM 25/38/45BP /

A220 / A480)

- A1-A2 24-600VAC/DC $\pm 10 \%$ (ADXM 25/38/45BP A600)

Start time adjustment (ramp up):

- 0.5 to 10 s (ADXM 06/12/18BP...)
- 1 to 10s (ADXM 25/38/45BP...)

Stop time adjustment (ramp down):

- 0.5 to 20s (ADXM 06/12/18BP...)
- 1 to 30s (ADXM 25/38/45BP...)
- Start torque adjustment (initial torque):
$\bullet 0-85 \%$ voltage (ADXM 06/12/18BP...)
- 0-70\% voltage (ADXM 25/38/45BP...)
- Degree of protection: IP20
- LED indicators:

|  | ADXM 06/12/18BP | LED |
| :--- | :--- | :--- |
| Power on | Green LED | POWER ON |
| Ramp up/down | Yellow LED <br> (constantly on) | RAMPING |
| By-pass relay | Yellow LED <br> (constantly on) | BYPASS |


|  | ADXM 25/38/45BP | LED |
| :--- | :--- | :--- |
| Power on | Green LED | POWER ON |
| Ramp up/down | Yellow LED <br> (flashing) | RAMPING |
| By-pass relay | Yellow LED <br> (constantly on) | BYPASS |
| Overtemperature <br> inside starter | Red LED <br> (flashing) | OVERHEAT |
| Overtemperature <br> in motor (PTC) | Red LED <br> (constantly on) |  |
| Phase <br> failure/loss | Red LED <br> (flashing) | WRONG SEQ |
| Wrong phase <br> sequence | Red LED <br> (fast flashing) | PHASE LOSS |
| Voltage too low | Red LED <br> (slow flashing) |  |

1 These protections are active at power on only.

## Certifications and compliance

Certifications obtained: GOST; UL Listed for USA and
Canada (File E223223) as "Solid-state motor controllers" Compliant to standards: IEC/EN 60947-1,
IEC/EN 60947-4-2, UL508, CSA C22-2 n 14


51 ADX 0022BP - 51 ADX 0048BP 51 ADX 0017B - 51 ADX 0045B


51 ADX 0058BP - 51 ADX 0092BP 51 ADX 0060B - 51 ADX 0085B


51 ADX 0114BP - 51 ADX 0126BP 51 ADX 0110B - 51 ADX 0125B

| Order code | IEC rated <br> starter <br> current le | IEC rated <br> motor power <br> $(380 / 415 \mathrm{~V})$ | Qty <br> per <br> pkg | Wt |
| :--- | :--- | :--- | :--- | :--- |
|  | $[\mathrm{A}]$ | $[\mathrm{kW}]$ | $\mathrm{n}^{\circ}$ | $[\mathrm{kg}]$ |

For standard duty (starting current $3.5^{\circ} \mathrm{le}$ ).
With integrated by-pass contactor.

| 51 ADX 0022BP | 22 | 9.2 | 1 | 7.900 |
| :---: | :---: | :---: | :---: | :---: |
| 51 ADX 0034BP | 34 | 15 | 1 | 8.000 |
| 51 ADX 0048BP | 48 | 22 | 1 | 8.300 |
| 51 ADX 0058BP | 58 | 26 | 1 | 14.900 |
| 51 ADX 0068BP | 68 | 30 | 1 | 14.900 |
| 51 ADX 0082BP | 82 | 37 | 1 | 14.900 |
| 51 ADX 0092BP | 92 | 45 | 1 | 15.700 |
| 51 ADX 0114BP | 114 | 55 | 1 | 15.700 |
| 51 ADX 0126BP | 126 | 63 | 1 | 28.000 |
| 51 ADX 0150BP | 150 | 75 | 1 | 36.000 |
| 51 ADX 0196BP | 196 | 92 | 1 | 36.000 |
| 51 ADX 0231BP | 231 | 110 | 1 | 36.000 |

For severe duty (starting current $5{ }^{\circ} \mathrm{le}$ ).
With integrated by-pass contactor.

| 51 ADX 0017B | 17 | 7.5 | 1 | 7.900 |
| :---: | :--- | :--- | :--- | :--- |
| 51 ADX 0030B | 30 | 15 | 1 | 8.000 |
| 51 ADX 0045B | 45 | 22 | 1 | 8.300 |
| 51 ADX 0060B | 60 | 30 | 1 | 14.900 |
| 51 ADX 0075B | 75 | 37 | 1 | 14.900 |
| 51 ADX 0085B | 85 | 45 | 1 | 14.900 |
| 51 ADX 0110B | 110 | 55 | 1 | 15.700 |
| 51 ADX 0125B | 125 | 59 | 1 | 15.700 |
| 51 ADX 0142B | 142 | 75 | 1 | 34.000 |
| 51 ADX 0190B | 190 | 90 | 1 | 37.000 |
| 51 ADX 0245B | 245 | 132 | 1 | 37.000 |

For severe duty (starting current $5 \cdot 1$ e).
Predisposed for external by-pass contactor.

| $\mathbf{5 1}$ ADX 0310 | 310 | 160 | 1 | 50.000 |
| :--- | :--- | :--- | :--- | :--- |
| 51 ADX 0365 | 365 | 200 | 1 | 50.000 |
| 51 ADX 0470 | 470 | 250 | 1 | 90.000 |
| 51 ADX 0568 | 568 | 315 | 1 | 90.000 |
| 51 ADX 0640 | 640 | 355 | 1 | 110.000 |
| 51 ADX 0820 | 820 | 440 | 1 | 170.000 |
| 51 ADX 1200 | 1200 | 630 | 1 | 185.000 |

## General characteristics

ADX is a reduced voltage soft starter with torque control and maximum starting current limit. It is used for the progressive starting and stopping of asynchronous threephase squirrel-cage motors.
The integrated by-pass contactor ADX...BP or ADX...B types only, drastically limits dissipation, as a result equipment for electric panel cooling ventilation can be eliminated and the enclosure size can be reduced as well. CONTROL
During starting: Torque control acceleration, current limit control and booster.
During stopping: Torque control deceleration, dynamic braking and free-wheel.
In emergency conditions: Starting without protections, direct-on-line starting using integrated by-pass contactor. Remote control: PC supervision by connection with RS232/RS485 converter, modem or GSM modem. Automatic call function (Autocall) in case of alarm conditions by sending a message to a cellular phone (SMS-Short Message Service) and/or to a mailbox. Property ASCII and Modbus ${ }^{\circledR}$-RTU communication protocols.

## KEYPAD OPERATIONS

- Liquid-crystal backlit 2-line 16-character display
- Multilanguage capability (Italian, English, French, Spanish)
- Basic, advanced and function programming menus
- Keypad stop and start
- Motor and mains parameter readings:
- line voltage values (L-L)
- phase current
- active and apparent power values per phase
- power factor per phase
- kWh
- Time sequential events log
- Clock calendar with backup battery.

PARTICULAR FUNCTIONS
Digital inputs and programmable relay outputs. Analog input ( $0 . . .10 \mathrm{~V}, 0 \ldots 20 \mathrm{~mA}$ or $4 \ldots 2 \mathrm{~mA}$ ) for ramp acceleration and/or deceleration, motor starting and stopping control thresholds, programmable relay enable and disable control thresholds. Analog output
( $0 \ldots . .10 \mathrm{~V}, 0 . . .20 \mathrm{~mA}$ or $4 \ldots 20 \mathrm{~mA}$ ) for current, torque, motor thermal status and power factor readings. Input programming for second motor.
PROTECTIONS

- Motor: Dual thermal protection class (one during starting phase and the other during running) or by PTC sensor, locked rotor, current asymmetry, minimum torque and starting time too long
- Auxiliary voltage: Voltage value too low
- Power voltage: Phase failure, phase sequence and frequency out of limits
- Control inputs and analog output: Static 24VDC short-circuit protection with automatic resetting.
- Starter: Overcurrent, high temperature, SCR and by-pass contactor malfunction.


## Operational characteristics

- Input voltage:
- 208-500VAC $\pm 10 \%$ for ADX...BP and ADX...B©
- 208-415VAC $\pm 10 \%$ for ADX...(2)
- Mains frequency: $50-60 \mathrm{~Hz} \pm 5 \%$
- Auxiliary supply voltage: 208-240VAC $\pm 10 \%$
- Auxiliary consumption: 20VA
- Rated starter current le:
- 22-231A for ADX...BP
- 17-245A for ADX...B
- 310-1200A for ADX...
- Motor current: 0.5-1 Ie
- Overload current:
- $105 \%$ le continuous for ADX...BP and ADX...B
- $115 \%$ le continuous for ADX..


## Certifications and compliance

Certifications obtained: GOST for all; CCC for ADX 0110B and ADX 0125B types only.
Compliant with standard: IEC/EN 60947-1,
IEC/EN 60947-4-2.
(1) $208-600 \mathrm{VAC} \pm 10 \%$ on request.
(2) Voltages on request: higher than 415 V to 690 V maximum.
electric
Remote keypad and accessories for ADX... types


## Accessories for ADX... types


$51 C 4$


4PX1

| Order code | Description | Qty per pkg | Wt |
| :---: | :---: | :---: | :---: |
|  |  | $\mathrm{n}^{\circ}$ | [kg] |
| 51 ADX TAST | Remote keypad $96 \times 96 \mathrm{~mm}, 2 \times 16$ backlit LCD, 208-240VAC supply c/w 3m/10ft long connecting cable | 1 | 0.350 |
| 51 C2 | PC $\leftrightarrow A D X$ connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long | 1 | 0.090 |
| 51 C3 | PC $\leftrightarrow$ GSM modem connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long 1 | 1 | 0.210 |
| 51 C4 | $\mathrm{PC} \leftrightarrow 4$ PX1 converter drive connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long | 1 | 0.147 |
| 51 C5 | ADX $\leftrightarrow$ Analog modem connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long 1 | 1 | 0.111 |
| 51 C6 | ADX $\leftrightarrow 4$ PX1 converter drive connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long | 1 | 0.102 |
| 51 C7 | ADX $\leftrightarrow$ GSM modem "FUNK-ANLAGEN" 1 connecting cable, $1.8 \mathrm{~m} / 6 \mathrm{ft}$ long | 1 | 0.101 |
| 51 C8 | ADX $\leftrightarrow$ remote keypad connecting cable, $3 \mathrm{~m} / 10 \mathrm{ft}$ long | 1 | 0.081 |
| 4 PX1 | RS232/RS485 converter drive, opto-isolated, 220-240VAC(3 | 1 | 0.600 |
| 31 PA 96X96 | Protective cover (IP54) | 1 | 0.077 |

Consult Customer Service for modem details; see contact details on inside front cover.
RS232/RS485 opto-isolated converter drive, 38,400 Baud-rate maximum, automatic or manual TRANSMIT line supervision, $220 \ldots 240 \mathrm{VAC} \pm 10 \%$ supply (110-120VAC available on request)

## General characteristics

The flush-mount ADX TAST remote keypad is identical to the one on board the soft starter except for the start and stop controls of the motor, which are permanently disabled. With this keypad, starter setup can be conducted, motor readings and operating data displayed and data and parameter transfer (ADX $\leftrightarrow$ remote keypad) made, as well.
A backup copy of the starter data and parameter setup is obtainable with the transfer functions. In this way, quick and easy setup operations can be done especially with machines assembled in series.
The baud transmission rate, the contrast and backlight can also be adjusted by this keypad.
It is supplied standard with a 3 metre long cable and suitable connectors to complete the link to the ADX RS485 port. The three terminals of the keypad supply are removable.
For longer distances, this keypad can be connected to the ADX RS232 port via RS232/RS485 converter.

## Advantages

- Flush mount
- Messages in selectable language
- Readings display
- Parameter setup
- Two-way data and parameter transfer.


## Operational characteristics

- Auxiliary supply voltage: 208-240VAC $\pm 10 \%$
- Power consumption: 6.9VA
- Dissipation: 3.2W
- Mains frequency: $50 / 60 \mathrm{~Hz}$
- RS-485 port: RJ 4/4 connector
- Supply: Removable 3-pole $2.5 \mathrm{~mm}^{2}$ terminal block.
- Display: 2 line, 16 character backlit LCD
- LED indication (3): POWER, RUN and FAULT
- Keys (6) ENTER/START, RESET/STOP,
$\leftarrow$ PREVIOUS, NEXT $\rightarrow$, $\boldsymbol{\nabla}$ and $\boldsymbol{\Delta}$
- Ambient condition
- Operating temperature: $-10 \ldots+60^{\circ} \mathrm{C}$
- Storage temperature: $-20 \ldots+70^{\circ} \mathrm{C}$
- Flush mount enclosure
- Degree of protection on front: IP41; IP54 with protective cover.


## Certifications and compliance

Certifications obtained: GOST.
Compliant to standards: IEC/EN 61000-6-1 and IEC/EN 61000-6-3 for 4 PX1 types.

Remote control software

## Remote control software for ADX... types



51 ADX SW

| Order code | Description | Qty <br> per <br> pkg | Wt |
| :--- | :--- | :--- | :--- |
| 51 ADX SW | PC-ADX remote control <br> software with proprietary <br> ASCII and Modbus ${ }^{\circledR}$ RTU <br> protocols and a set of <br> connecting cables 51 C2, | 1 | 0.550 |
| 51 C3, 51 C5, 51 C7 for <br> communications via <br> RS232 port, analog <br> or GSM modem | $\mathrm{n}^{\circ}$ | $[\mathrm{kg]}$ |  |

The remote control software consents to the PC supervision of all ADX soft starter functions, including: parameter set-up, real-time readout display, graphics of monitored parameter data during operation and starter events log display, each with time and date entry.
The PC-ADX connection is made by cable via the RS232 port, RS232/RS485 converter, analog or GSM modem.
The RS232 port is not suitable for permanent connections. The connection via modem permits the ADX starter to advise alarm conditions, that is an automatic link to the remote PC. GSM modem represents the ultimate solution for unmanned applications or where there are no telephone lines. Interesting communications features are available with this type of modem, such as:

- SMS (Short Message Service): At alarm conditions, the ADX can send its ID and alarm code, with time and date entry. The advantage is the possibility of reaching service people, without delay, wherever they are located.
- E-mail (via Internet): a message with the same structure as mentioned above can be transmitted to a specified mailbox. The advantages of this type of message with respect to the SMS are that any communication, received through Internet mail server, is permanent and an vast number of these can be received and reviewed at any time.

Example of main window frame using 51 ADX SW remote control software

General characteristics

- Display of all the monitored data by the ADX starter
- Virtual ADX keypad with access to all functions
- Parameter adjustment, only accessible with password, saving on disc and subsequent reloading on ADX starter
- Display of starter events log, showing time and date entry
- Graphics display of monitored data during operation
- Connection through RS232/RS485 converter or modem
- GSM-modem management with SMS or e-mail transmission
- AUTOCALL function for automatic PC call
- Program configuration in 4 languages (Italian, English, Spanish and French)
- Easy installation and set-up.


## Advantages

- GSM network management for inaccessible applications where there are no telephone lines
- Call management during alarm conditions for SMS or mail transmission
- No limit for remote control distance
- Possibility of remote motor starting
- Reduction of service time
- Reduction of maintenance and downtime.


## Operational characteristics

Minimum hardware requirements of the personal
computer:

- Windows 95/98 operating system
- Pentium 100MHz or faster processor
- At least 16MB of free RAM
- About 4MB of free hard disk memory
- Graphic card having at least $800 \times 600$ resolution
- One free serial interface port
- CD-ROM drive.


Soft Starters
ADXM 06BP - ADXM 18BP


ADXM 25BP - ADXM 45BP


ADX 0022BP - ADX 0126BP
ADX 0017 B - ADX 0125 B


| TYPE | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ADX 0022BP | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 0034BP | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 0048BP | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 0058BP | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0068BP | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0082BP | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0092BP | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0114BP | 157 (6.18") | 584 (22.99") | 250 (9.84") | 132 (5.20") | 567 (22.32") |
| ADX 0126B | 157 (6.18") | 584 (22.99") | 250 (9.84") | 132 (5.20") | 567 (22.32") |
| ADX 0017B | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 0030B | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 00 | 157 (6.18") | 372 (14.64") | 223 (8.78") | 131 (5.16") | 357 (14.05") |
| ADX 0060B | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0075B | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0085B | 157 (6.18") | 534 (21.02") | 250 (9.84") | 132 (5.20") | 517 (20.35") |
| ADX 0110B | 157 (6.18") | 584 (22.99") | 250 (9.84") | 132 (5.20") | 567 (22.32") |
| ADX 0125B | 157 (6.18") | 584 (22.99") | 250 (9.84") | 132 (5.20") | 567 (22.32") |

ADX 0150BP - ADX 0231BP
ADX 0142 B - ADX 0245 B


| TYPE | A | B | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- |
| ADX 0150BP | $273\left(10.75^{\prime \prime}\right)$ | $600\left(23.62^{\prime \prime}\right)$ | $285\left(11.22^{\prime \prime}\right)$ | $230\left(9.5^{\prime \prime}\right)$ | $640\left(25.20^{\prime \prime}\right)$ |
| ADX 0196BP | $273\left(10.75^{\prime \prime}\right)$ | $680\left(26.77^{\prime \prime}\right)$ | $310\left(12.20^{\prime \prime}\right)$ | $230\left(9.05^{\prime \prime}\right)$ | $640\left(25.20^{\prime \prime}\right)$ |
| ADX 0231BP | $273\left(10.75^{\prime \prime}\right)$ | $680\left(26.77^{\prime \prime}\right)$ | $310\left(12.20^{\prime \prime}\right)$ | $230\left(9.05^{\prime \prime}\right)$ | $640\left(25.20^{\prime \prime}\right)$ |
| ADX 0142B | $273\left(10.75^{\prime \prime}\right)$ | $600\left(23.62^{\prime \prime}\right)$ | $285\left(11.22^{\prime \prime}\right)$ | $230\left(9.05^{\prime \prime}\right)$ | $560\left(25.20^{\prime \prime}\right)$ |
| ADX 0190B | $273\left(10.75^{\prime \prime}\right)$ | $680\left(26.77^{\prime \prime}\right)$ | $310\left(12.20^{\prime \prime}\right)$ | $230\left(9.05^{\prime \prime}\right)$ | $640\left(25.20^{\prime \prime}\right)$ |
| ADX 0245B | $273\left(10.75^{\prime \prime}\right)$ | $680\left(26.77^{\prime \prime}\right)$ | $310\left(12.20^{\prime \prime}\right)$ | $230\left(9.05^{\prime \prime}\right)$ | $640\left(25.20^{\prime \prime}\right)$ |

Soft Starters
ADX 0310 - ADX 1200


Remote keypad
ADX TAST
Cutout


Technical characteristics

| TYPE |  |  | ADXM 06BP | ADXM 12BP | ADXM 18BP | ADXM 25BP | ADXM 38BP | ADXM 45BP |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | (with integrated by-pass relay) |  |  | (with integrated by-pass relay) |  |  |
| Motor | Type |  | Asynchronous three phase |  |  | Asynchronous three phase |  |  |
|  | Power | at 220VAC | 1.1kW / 1.5HP | $3 \mathrm{~kW} / 3 \mathrm{HP}$ | 4kW / 5HP | $5.5 \mathrm{~kW} / 10 \mathrm{HP}$ | $11 \mathrm{~kW} / 10 \mathrm{HP}$ | $11 \mathrm{~kW} / 15 \mathrm{HP}$ |
|  |  | at 400VAC | $2.2 \mathrm{~kW} / 3 \mathrm{HP}$ | $5.5 \mathrm{~kW} / 7.5 \mathrm{HP}$ | $7.5 \mathrm{~kW} / 10 \mathrm{HP}$ | $11 \mathrm{~kW} / 15 \mathrm{HP}$ | 18.5kW / 20HP | 22kW / 25HP |
|  |  | at 480VAC | $2.2 \mathrm{~kW} / 5 \mathrm{HP}$ | $5.5 \mathrm{~kW} / 7.5 \mathrm{HP}$ | $7.5 \mathrm{~kW} / 10 \mathrm{HP}$ | $15 \mathrm{~kW} / 20 \mathrm{HP}$ | $22 \mathrm{~kW} / 25 \mathrm{HP}$ | 30kW / 30HP |
|  |  | at 600VAC | $3 \mathrm{~kW} / 5 \mathrm{HP}$ | $7.5 \mathrm{~kW} / 10 \mathrm{HP}$ | $11 \mathrm{~kW} / 15 \mathrm{HP}$ | 18.5kW / 25HP | 22kW / 30HP | 30kW / 40HP |
|  | Rated current |  | 6A | 12A | 18A | 25A | 38A | 45A |
| UL/CSA ratings | Short circuit symmetrical |  | RMS 5kA for 220VAC, 400VAC and 480VAC types; 10kA for 600VAC type |  |  | 5kA for 220VAC, 400VAC and 480VAC types; 10kA for 600VAC type |  |  |
|  | Fuse protection Fuse class / Amps up to 480VAC |  | URC / 25A max | URC / 40A max | URC / 40A max | URQ / 63A max | URQ / 80A max | URQ / 100A max |
|  | RK5 class for 600VAC |  | 12A max | 30A max | 35A max | 45A max | <160A max | <126A max |
|  | Max. operating temp. |  | $60^{\circ} \mathrm{C}$ |  |  |  |  |  |
| Power supply | Power circuit |  | 220VAC - $15 /+10 \%$ for ADXM...BPA220 types - 400VAC $-15 /+10 \%$ for ADXM...BP types 480VAC -15 / +10\% for ADXM...BPA480 types -600VAC -15 / + $10 \%$ for ADXM...BPA600 types |  |  |  |  |  |
| Auxiliary | For all types: |  | A1-A2: 24-110VAC/DC $\pm 15 \%$ (1-5mA); <br> A1-A3: 110-480VAC $\pm 15 \%$ ( $1-5 \mathrm{~mA}$ ) |  |  | A1-A2: 24-550VAC/DC $\pm 15 \% ~(<1.5 \mathrm{~mA})$ for ADXM...BP, ADXM...BPA220, ADXM...BPA480; A1-A2: $24-600 \mathrm{VAC} / D C \pm 10 \%$ for ADXM...BPA600 ( $<1.5 \mathrm{~mA}$ ) |  |  |
| Frequency |  |  | 50 or $60 \mathrm{~Hz} \pm 10 \%$ self-configurable |  |  |  |  |  |
| Starting method |  |  | Voltage ramp control |  |  |  |  |  |
| Stopping method |  |  | Voltage ramp control |  |  |  |  |  |
| Number of controlled phases |  |  | 2 |  |  |  |  |  |
| Maximum number of starts/hour | at $40^{\circ} \mathrm{C}$ |  | 250 (Overload cycle: 6A: AC-53B: 4-5: 4 | 60 (Overload cycle: 12A: AC-53B: 4-5: 50) | (Overload cycle: 18A: AC-53B: 4-5: 50) | 50 (Overload cycle: 25A: AC-53B: 4-5: 65) | 40 (Overload cycle: 38A: AC-53B: 4-5: 85) | (Overload cycle: 45A: AC-53B: 4-5: 115) |
|  | at $50^{\circ} \mathrm{C}$ |  | 100 (Overload cycle: 6A: AC-53B: 4-5: 26) | 50 (Overload cycle: 12A: AC-53B: 4-5: 62) | - <br> (Overload cycle: 18A: AC-53B: 4-5: 62) | 35 (Overload cycle: 25A: AC-53B: 4-5: 85) | (Overload cycle: 38A: AC-53B: 4-5: 175) | (Ourload <br> (Overload cycle: 45A: AC-53B: 4-5: 335) |
|  | at $60^{\circ} \mathrm{C}$ |  | 100 (Overload cycle: 6A: AC-53B: 4-5: 62) | 50 (Overload cycle: 12A: AC-53B: 4-5: 80) | (Overload cycle: 18A: AC-53B: 4-5: 110) | 35 (Overload cycle: 25A: AC-53B: 4-5: 115) | 20 (Overload cycle: 38A: AC-53B: 4-5: 135) | (Overload cycle: 45A: AC-53B: 4-5: 175) |
| Dissipation with by-pass relay activated |  |  | 20W |  |  | 10W | 13W | 15W |
| Protections Motor <br> Cooling system  |  |  | - |  |  | High temperature |  |  |
|  |  |  | Natural |  |  | Natural |  |  |
| STATUS INDICATION LEDS |  |  |  |  |  |  |  |  |
| POWER ON | With power on |  | Green LED constantly on |  |  | Green LED constantly on |  |  |
| RAMPING | Ramp up/down |  | Yellow LED constantly on |  |  | Yellow LED flashing |  |  |
| BYPASS | By-pass relay activated |  | Yellow LED constantly on |  |  | Yellow LED constantly on |  |  |
| OVERHEAT | Over temp. inside starter |  | - |  |  | Red LED flashing |  |  |
|  | Over temperature motor (PTC sensor) |  | - |  |  | Red LED constantly on |  |  |
| WRONG SEQ | Wrong phase sequence (active at power on) |  | - |  |  | Red LED fast flashing |  |  |
| PHASE LOSS | Phase failure/loss (active at power on) |  | - |  |  | Red LED flashing |  |  |
|  | Voltage too low |  | - |  |  | Red LED slow flashing |  |  |
| AUXILIARY SUPPLY CONNECTIONS |  |  |  |  |  |  |  |  |
| Number and type of terminals |  |  | 7 cage clamp with M3 screw |  |  | 7 cage clamp with M3 screw |  |  |
| Conductor section min... max |  |  | Flexible w/0 or c/w ferrule 0.5...1.5mm² 22...12AWG |  |  | Flexible w/o or c/w ferrule $0.75 \ldots 2 . .5 \mathrm{~mm}^{2} / 22 \ldots 14 \mathrm{AWG}$ |  |  |
| Stripping length |  |  | $6 \mathrm{~mm} / 0.25 \mathrm{in}$ |  |  | $6 \mathrm{~mm} / 0.25 \mathrm{in}$ |  |  |
| Tightening torque |  |  | $0.5 \mathrm{Nm} / .51 \mathrm{bin}$ (Phillips bit 0) |  |  | 4.51bin / 0.5Nm (Phillips bit 0) |  |  |
| POWER CIRCUIT CONNECTIONS |  |  |  |  |  |  |  |  |
| Number and type of terminals |  |  | 6 cage clamp with M4 screw |  |  | 6 cage clamp with M5 screw |  |  |
| Conductor section min....max |  |  | Flexible w/o or c/w ferrule 2.5...10 mm/ 14... 8AWG |  |  | Flexible w/o or c/w ferrule $0.75 \ldots 16 \mathrm{~mm}^{2} / 14 \ldots 4 \mathrm{AWG}$ |  |  |
| Stripping length |  |  | $8 \mathrm{~mm} / 0.3 \mathrm{in}$ |  |  | $10 \mathrm{~mm} / 0.3 \mathrm{in}$ |  |  |
| Tightening torque |  |  | $2.5 \mathrm{Nm} / 22 \mathrm{lbin}$ (Pozidriv bit 2) |  |  | 22lbin / 2.5Nm (Pozidriv bit 2) |  |  |
| AMBIENT CONDITIONS |  |  |  |  |  |  |  |  |
| Operating temperature |  |  | $-20 \ldots+60^{\circ} \mathrm{C}$ |  |  |  |  |  |
| Storage temperature |  |  | $-50 \ldots+85^{\circ} \mathrm{C}$ |  |  |  |  |  |
| Relative humidity |  |  | $<95 \%$ with no condensation at $40^{\circ} \mathrm{C}$ |  |  |  |  |  |
| Pollution degree |  |  | 3 |  |  |  |  |  |
| Overvoltage category |  |  | 3 |  |  |  |  |  |
| Altitude |  |  | 1000 m without derating; higher up derate starter current value $1 \%$ every 100 m and 2000m maximum |  |  |  |  |  |
| HOUSING |  |  |  |  |  |  |  |  |
| Mounting |  |  | On 35mm DIN rail (IEC/EN 60715) |  |  |  |  |  |
| Degree of protection |  |  | IP20 |  |  |  |  |  |


| TYPE |  | ADX...BP - ADX...B (with integrated by-pass contactor) | ADX... <br> (prearranged for external by-pass contactor) |
| :---: | :---: | :---: | :---: |
| Motor | Type | Asynchronous three phase |  |
|  | Power | $\begin{aligned} & 9.2-110 \mathrm{~kW}(\text { (ADX...BP) } \\ & 7.5-132 \mathrm{~kW} \text { (ADX...B) } \end{aligned}$ | 160-630kW |
|  | Rated current | $\begin{aligned} & \text { 22-231 (ADX...BP) } \\ & 17-245 A(A D X \ldots B) \end{aligned}$ | 310-1200A |
| Supply voltage | Power circuit | 208-500VAC $\pm 10 \%$ standard (208-575VAC $\pm 10 \%$ on request) | 208-415VAC $\pm 10 \%$ standard Other voltages up to 690VAC maximum on request) |
|  | Rated supply voltage | 208-240VAC $\pm 10 \%$ | 208-240VAC $\pm 10 \%$ |
|  | Frequency | 50 or $60 \mathrm{~Hz} \pm 5 \%$ self-configurable |  |
| Starting |  | Torque ramp with maximum current control |  |
| Stopping |  | Free wheel or torque ramp deceleration |  |
| Braking |  | DC dynamic by external contactor |  |
| Protections | Auxiliary supply | Voltage too low |  |
|  | Power supply | Phase failure, frequency out of limits, minimum and maximum voltage and phase sequence, 24VDC static short circuit |  |
|  | Motor | Overload at starting (trip class 2, 10A, 10, 15, 20, 25, 30, 35 and 40), overload during running (trip class 2, 10A, 10, 15, 20 25 and 30), locked rotor, current asymmetry, minimum torque and maximum starting time |  |
|  | Starter | Overcurrent and high temperature |  |
|  | Analog inputs and outputs | 24VDC static short circuit |  |
| Functions | Clock calendar (RTC) | With back-up battery |  |
|  | Event log | 20 event registrations in date and time sequential order |  |
|  | Operating data mermory | Hour counter, one each for energy usage, number of startings, motor running and maintenance expiry |  |
|  | Multilanguage capability | Italian / English / Spanish / French |  |
| Setup configuration |  | By incorporated or remote keypad or PC |  |
| Keyboard | Display and LED indicators | LCD, 2 line $\times 16$ character, backlight, POWER, RUN, FAULT |  |
|  | Membrane keys | ENTER/START, RESET/STOP, PREVIOUS, NEXT, $\mathbf{\Delta}$ and $\boldsymbol{\nabla}$ |  |
|  | Setup parameters | Adjustment menus: basic, advanced, functions, clock and controls |  |
|  | Readings display | Voltage, current, power factor ( $\cos \varphi)$, torque, power (kVA, kW, kvar) and energy usage |  |
|  | Graphic display | Current and torque |  |
|  | Display | Operating status, events, alarms, event log, data |  |
| Control inputs | Voltage | 24VDC (no need for external feeder) |  |
|  | Fixed functions | 2 for starting and stopping/reset |  |
|  | Multifunction input (digital functions) | Free-wheel stopping, external alarm, motor preheat, on board control, alarm inhibition, thermal protection manual reset, cascade starting and keypad lock |  |
|  | Multifunction input (analog functions) | Motor protection via PTC probes, acceleration and/or deceleration ramp via analog input, analog input thresholds for motor starting and stopping, analog input thresholds for programmable relay enable and disable, PT100 input thresholds for motor starting and stopping and PT100 input thresholds for programmable relay enable and disable |  |
| Relay outputs | Voltage and capacity | 250VAC 5A (AC1) |  |
|  | Fixed functions | 1 with 1 NO +1 NC (2 SPST) contacts for overall alarm |  |
|  | Programmable functions | 3 each with 1 NO (SPST) contact for running motor, motor starting, braking, current tripping threshold, maintenance expiry, etc. |  |
| Analog output | Format configuration | 0-20mA, 4-20mA or 0-10V |  |
|  | Associated source | Current, torque, motor thermal status and power factor |  |
| Communications interface | RS232 port | Setup and remote control |  |
|  | RS485 port | Used for remote keypad only |  |
| Degree of protection |  | IP00@ |  |
| Cooling system | Natural | 22-48A (ADX... ${ }^{\text {BP); }}$ | - |
|  | Forced | 58-231A (ADX...BP); 60-245A (ADX...B) | All types |
| AMBIENT CONDITIONS |  |  |  |
| Operating temperature |  | $-10 \ldots+45^{\circ} \mathrm{C}$ (higher up to maximum $55^{\circ} \mathrm{C}$ with derating) |  |
| Storage temperature |  | $-30^{\circ} \ldots+70^{\circ} \mathrm{C}$ |  |
| Maximum altitude |  | 1000 m (higher up with derating) |  |
| Maximum pollution degree |  | 3 |  |
| Operating position |  | Vertical $\pm 15^{\circ}$ |  |

[^0]
[^0]:    (1) IP20 for ADX0022BP to ADX0126BP and ADX0017B to ADX0125B only.

